

## Connection heating unit with two clamps prepASH

### New:

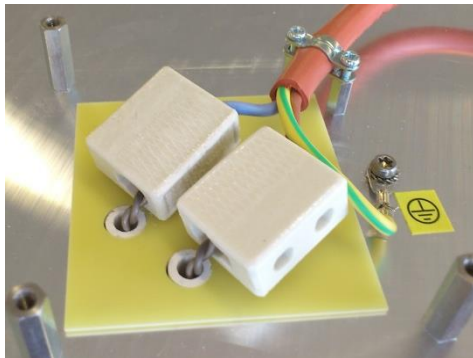
We use two clamps to compensate the movements of the heating coil during heating up and cooling down.

### 1. Step:



Lay the plate (340-7216) like in the picture on the heating plate and tight the screw (PN1100-104, M4x8)

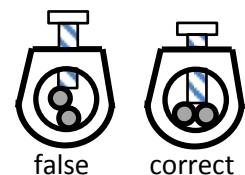
### 2. Step:



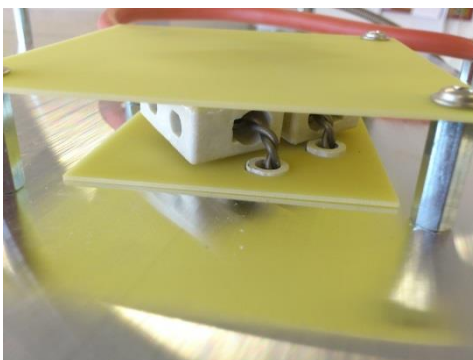
Assemble the three wires by using the two clamps (3950-161) and one screw (1100-172, M4x12 and two washers PN 1500-027).

Please make sure, that the colors of the wires are on the correct place!

The heating coil must be fixed correct!  
Check it by turning the clamps during tightening.



### 3. Step:



Lay the plate (340-7217) with three holes in the corner on the bolts and assemble it with the screws (1100-211, M4x6)